



CUT OFF KNIFE — 4000

CUT OFF QUILL — 6000

(xxxx) EXPECTED TOOLLIFE × 1000
INCLUSIVE REWORKING / CLEANING

Machine: NH522	Dim.: Wire Ø19.60 - Ø19.56	Surf. finish: _____	Scale:
	Mat.: 41Cr4		Date: 12-03-15
	Treatm.: EXPECTED TOOLLIFE	1 Ra = 10 ⁻⁶ CLA	Drawn: B.V.G.
1	Description: HEAVY HEX BOLT		Drwg. No.: '
2	M20 - DIN 6914		
3			
4			
5			